

Slip Friday Sept. 5

Work Order ID 123995

September-04-14 2:23:07 PM

123995

Page 1

Item ID: D3807-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Gasket
 Start Date: 9/04/14 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 9/08/14 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								

100 0.00 DAS 23 9-00 14-09-4
 100
 Waterjet
 FLOW CNC Waterjet
 rec. 063
 Memo
 1-Cut as per Dwg D3807
 Dwg Rev: A
 Prog Rev: A
 2-Deburr if necessary

110 0.00 DAS 23 9-00 14-09-4
 110
 QC
 Quality Control
 Memo

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ME
14-9-5

Picklist Print

September-04-14 2:23:06 PM

Page 1

Work Order ID: 123995

123995

Parent Item: D3807-5

D3807-5

Parent Item Name: Gasket

Start Date: 9/04/14

Required Date: 9/08/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased		No		100	sf	360.1001	1.6	18			DAS 23 9-89
MNEO60S 063													
NEOPRENE SHEET 0.063													

14-09-4

Location

Loc Qty

Loc Code

MAT052

360.1001

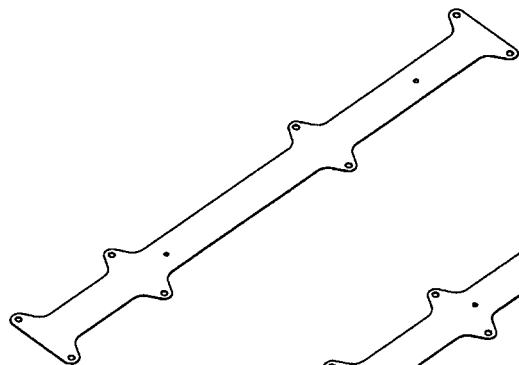
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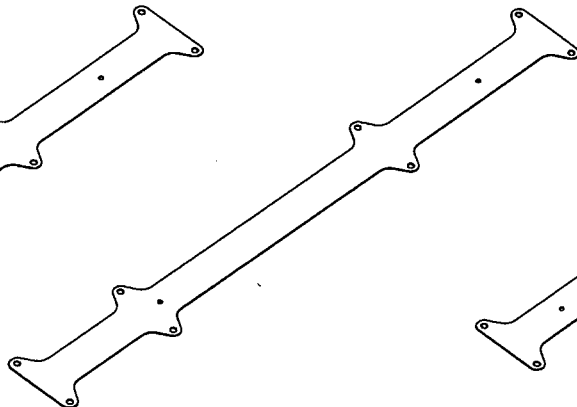
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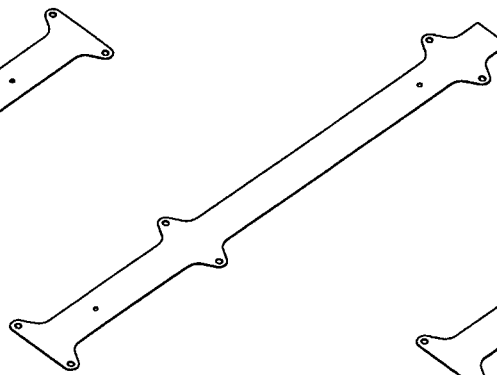
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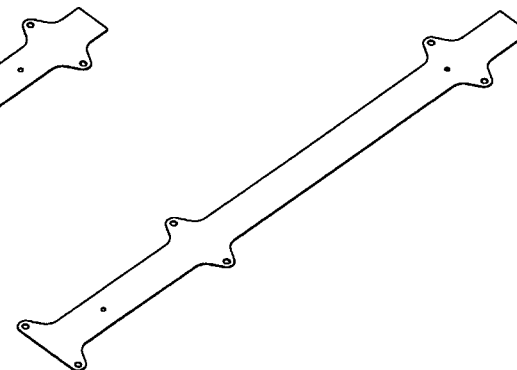
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

110123895

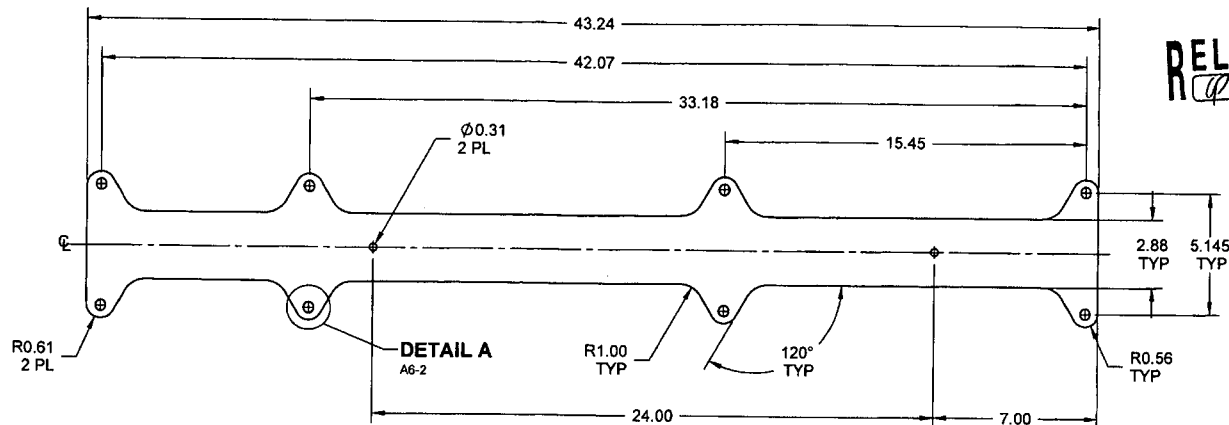
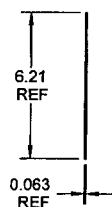
RELEASED
110123895
 per ECN 09-538

NOTES:

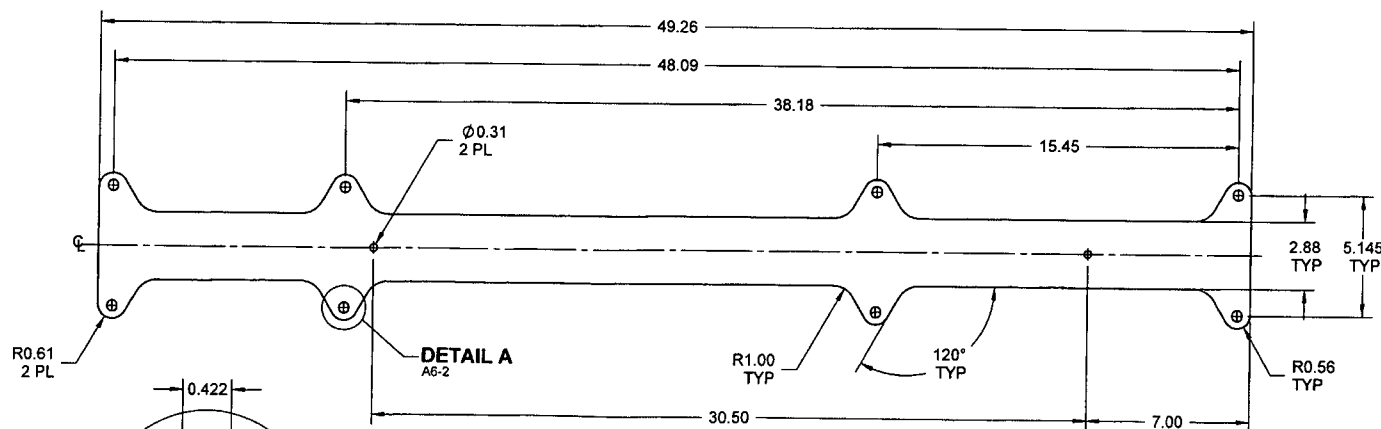
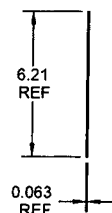
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
 D3807-1 = 0.32 lbs
 D3807-3 = 0.36 lbs
 D3807-5 = 0.32 lbs
 D3807-7 = 0.33 lbs

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>LP</i>	DART AEROSPACE USA, INC.	
DRAWN	<i>AS</i>	PORT HADLOCK, WA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	D3807	SHEET 1 OF 3
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DE APPR.	<i>AS</i>	GASKET	NTS
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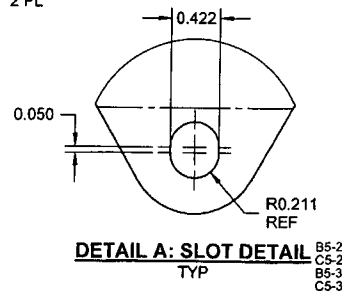
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09.03.07



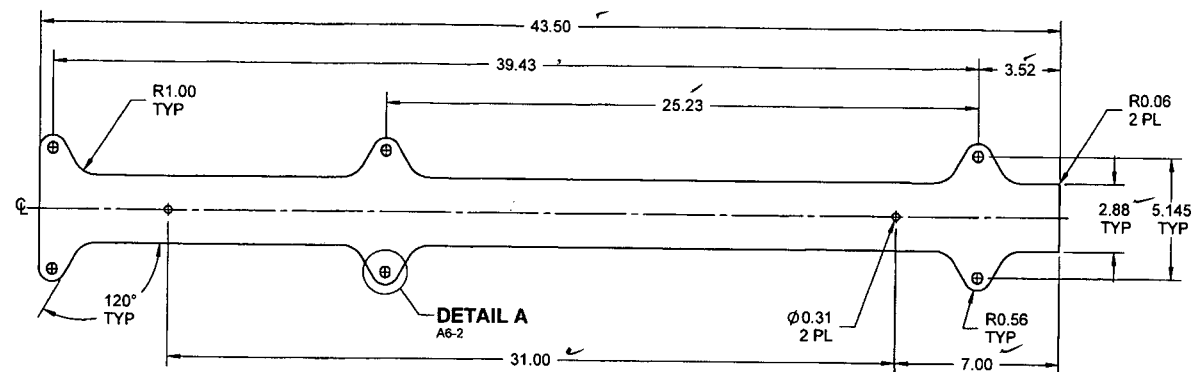
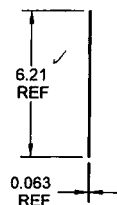
D3807-1 GASKET



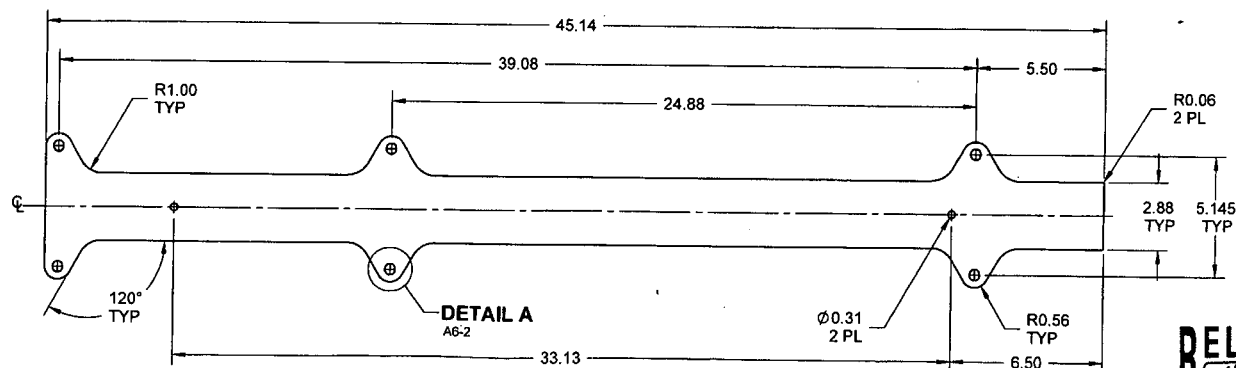
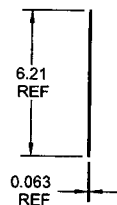
D3807-3 GASKET



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D3807-5 GASKET



D3807-7 GASKET

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09.03.99

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